

## CD NO.

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SUPPLEMENT TO  
REPORT NO.

25X1  
25X1

THIS DOCUMENT CONTAINS INFORMATION AFFECTING THE NATIONAL DEFENSE OF THE UNITED STATES, WITHIN THE MEANING OF THE PROVISIONS OF THE ACTS OF OCTOBER 3, 1917, CH. 30, AND 794, OF THE U. S. CODE, TITLE 18, SEC. 793 AND 794, AND THE VIOLATION OF ITS PROVISIONS MAY BE A FEDERAL CRIME.

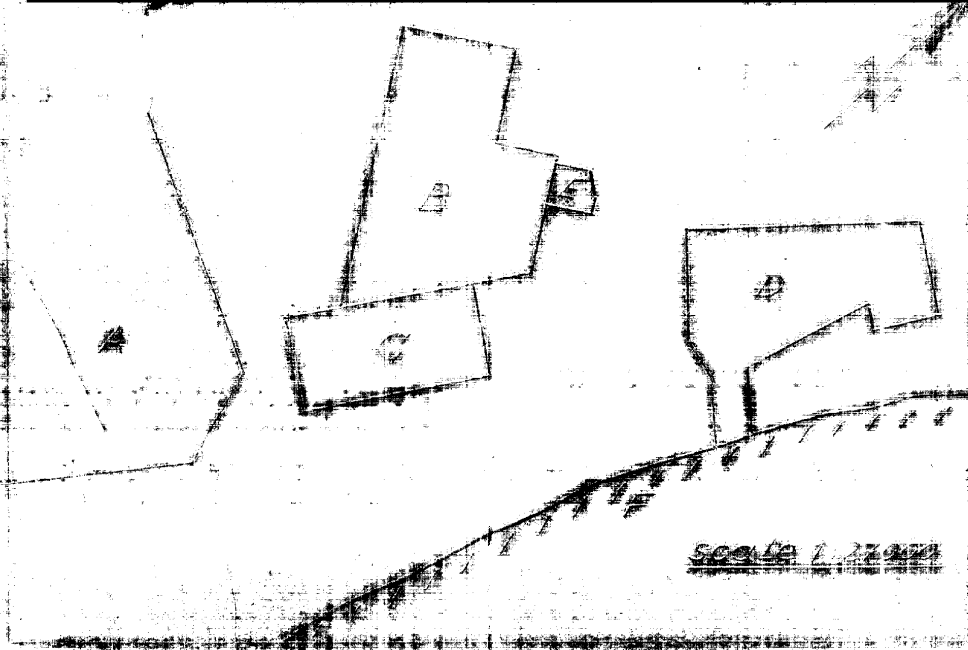
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1. The tractor components plant [redacted] was located east of Aircraft Plant [redacted] in Saratov. The plant comprised a foundry, a hardening shop, two lathe shops, a material warehouse and shipping room, and a new building whose purpose was unknown. Electric power was supplied by the TEZ power station about 100 meters northeast of Plant [redacted] \*  
25X1
2. Tank gears, ready for installation in T-34 tanks, were manufactured during the period from 1945 to early 1948 at a monthly production rate of from 80 to 85 gears in December 1947 and of 140 in early 1948. After that date the production of tank gears was discontinued, and the production of components for tractor gears and tractor engines was begun. A few oil pumps were also produced in this plant. The production for mid-1949 included crank shafts, connecting rods, small parts for tractor engines and the finishing of cylinder blocks. A total of 35 cylinder blocks were shipped per month in the fall of 1949. Rough-cast cylinder blocks were delivered by trucks coming from the direction of the freight station in Saratov.  
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3. The number of employees was estimated at between 500 and 1,000 in 1948 and 1949. Work was done in two or three shifts, depending on circumstances.

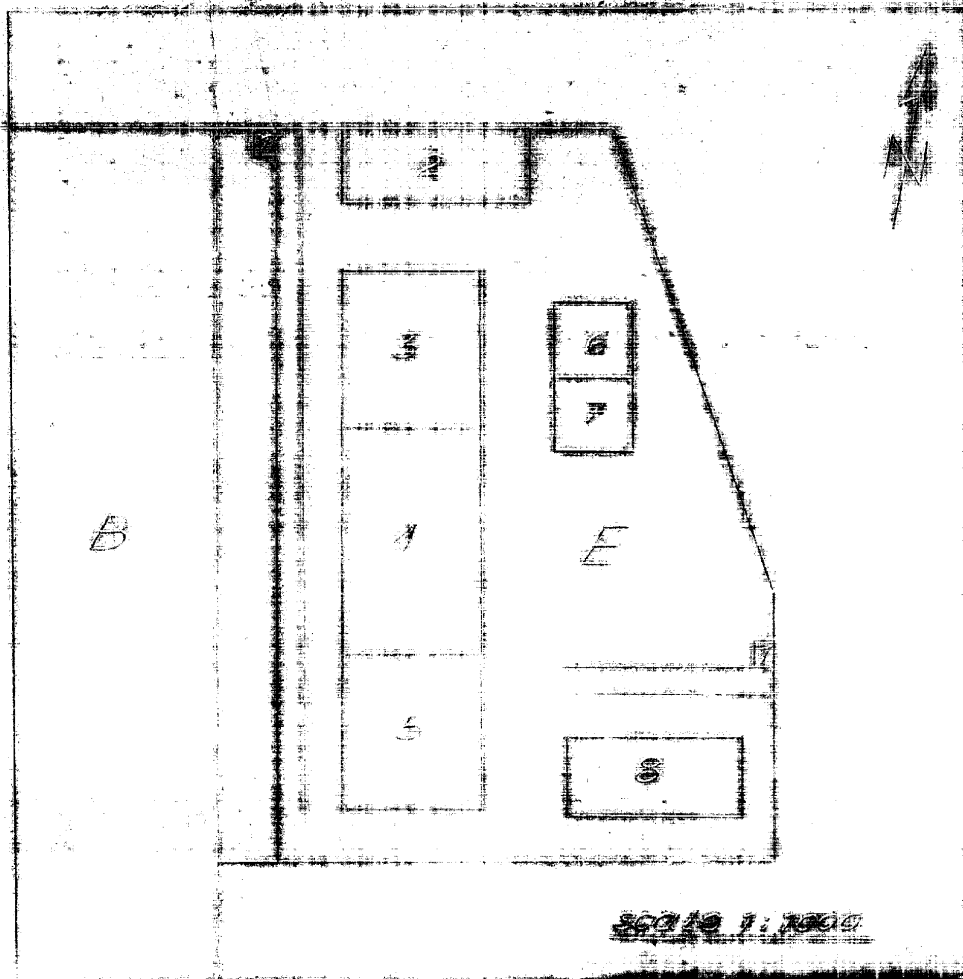
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**Sketch of Building Complex**



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Legend:Sketch 1.

A. Airfield.

25X1 B. Aircraft Plant ☐

C. Food depot.

D. Saw mill.

25X1 E. Plant ☐

F. Volga River.

Sketch 2.25X1 E. Plant ☐

1. Entrances and guardhouses.

2. Administration building.

25X1 3. Factory ☐ lathe shop equipped with 15 center lathes, 5 boring machines, 15 milling machines and 7 grinding machines. Most of the machines were of German and American origin.25X1 4. Factory ☐ lathe shop equipped with 12 center lathes, 1 vertical boring and turning mill, 1 large planing bench, and two boring machines,

5. New building, completed in December 1947. Mechanical equipment was installed in August 1948, but not in operation. No details were known.

6. Hardening shop equipped with 5 hardening furnaces.

7. Foundry with one small coke-fired furnace.

8. Material warehouse and shipping room.

25X1 B. Aircraft Plant ☐

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